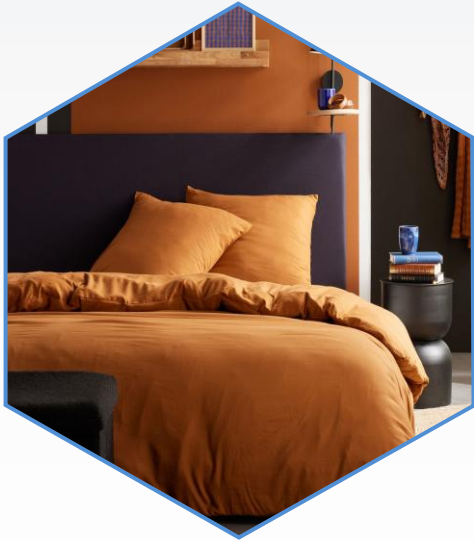




TEXTILE BRIDGE

(SMC-PRIVATE) LIMITED



Introduction

Welcome to **Textile Bridge**. Your trusted buying partner for sourcing quality textiles from Pakistan with competitive pricing, quality assurance, and on-time delivery..

We take pride in being the pivotal bridge connecting the Textile market of Pakistan with our valuable clients.

At **Textile Bridge**, our core responsibility is to source high quality textiles from diverse suppliers across Pakistan on behalf of our **Valued Customers**. We ensure that every product meets the International Standards. Our Dedicated team manages all aspects of an Order; Prices, Supply Chain, Quality Control to seamless Logistics and Follow-up.

Our commitment to excellence and reliability is the hallmark of our operations. We strive to establish strong relationships with our suppliers, ensuring that every transaction is beneficial for all stakeholders. **Textile Bridge** is not just a company; it's your trusted partner.



Meet our Team



Ahsan Jamal
Director / Team Leader



Safi Ullah Ahsan
Director



Mohammad Naeem
General Manager



Saad Jamal
Head of Global Sales



Zohaib Idrees
Manager Marketing

Meet our Team



Iqra Sajjad

Manager Documentation



Bilal Ahmad

Logistic Manager



Mohammad Waseem

Quality Controller



Bilal Tirmizi

IT Manager



Murtaza

Quality Controller



Raheel Ahmad

Accounts Officer



Awais Sheikh

Graphic Designer



Ashar Aziz

Textile Designer



Mohammad Waseem

Plotter Incharge



Mohammad Afzal

QA Manager



Mohammad Khalil

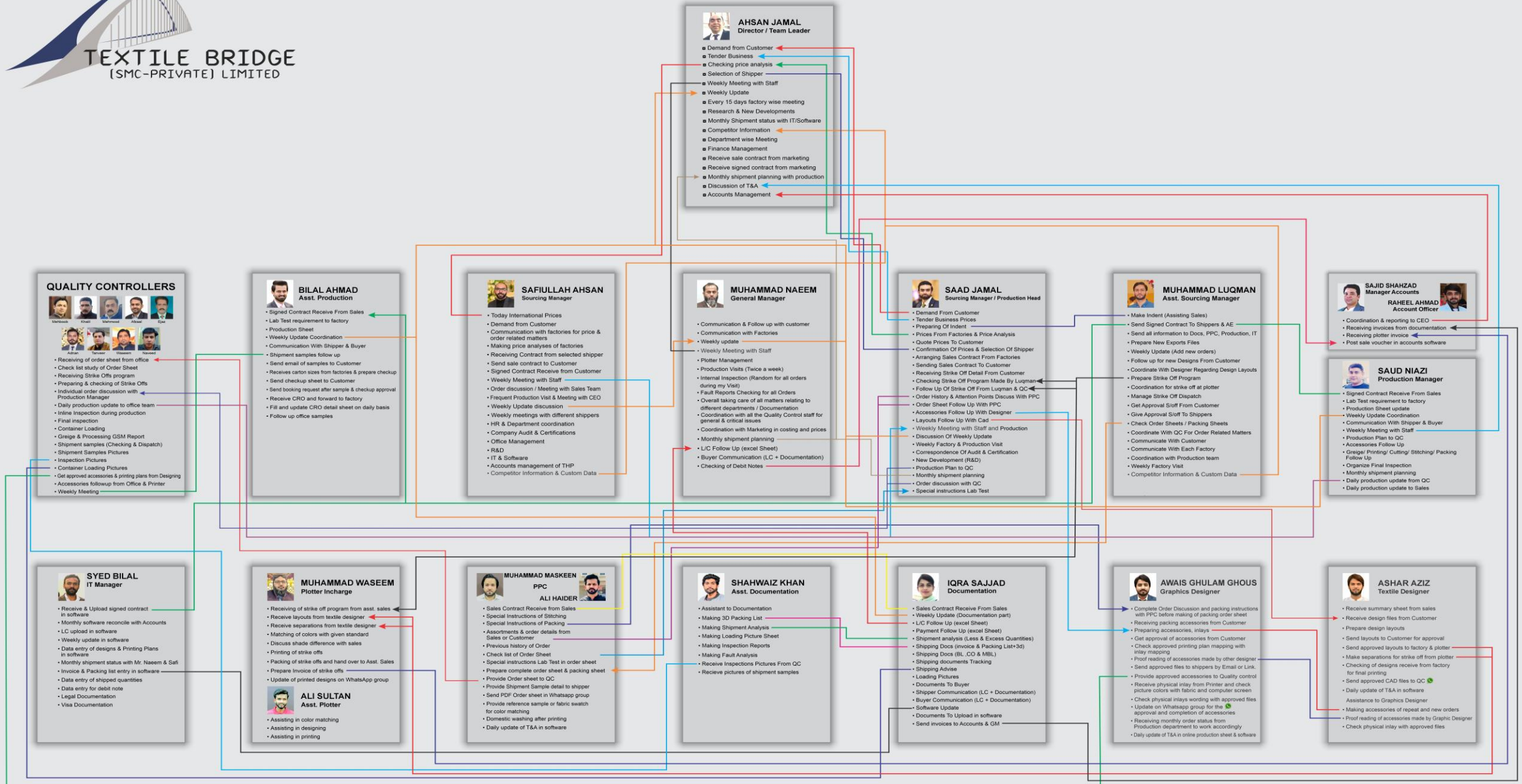
Quality Controller



Mehboob Elahi

Quality Controller

ORGANOGRAM



SERVICES WE OFFER



Create Benefit & Serve for betterment of customer



To evaluate factories in Pakistan according to the customer and his product needs.



To make a smooth track between buyers & factories for ethical buying.



Smooth Production planning & coordination with factories to make sure timely shipment.



Logistic Planning. Documentation. Shipment monitoring till customer warehouse.



Research and development of new product and new idea.



Handling & Managing several Factories at one time.



Better price and price negotiation with factories



Payment Security & Responsibility of payment for Buyer & Seller.



Quality inspection on regular basis during the production process.



Final Inspection and reporting to buyers according to AQL Standards.



Awareness regarding Market & country circumstances which help in risk management

Presence

FAISALABAD

Faisalabad is the Head office of Textile Bridge, We control all production from this central office. Instructions are passed to Factories all over Pakistan through this Main Office.

In Faisalabad we are working with more than 15 suppliers.

While placing orders, our major focus is the Quality & a vertical setup for smooth production.

We prefer to work with suppliers who have inhouse setup of Printing, Dying & Stitching.

KARACHI

A major part of our business is placed with Karachi Suppliers. As Karachi is a main hub for Textile in Pakistan, therefore, we have setup a **Sub Office** over there for quality control and follow up.

Always we have a Quality Control Team of two people at Karachi to follow and take care of productions.

Mainly we have production of Flannel, Microfiber, Terry Towels, Knitted Jersey etc. in Karachi.

MULTAN

Multan is at a distance of about 3 hours drive from Faisalabad, So we don't have any office there.

Our Quality Control travel to Multan when there are orders running and stay there till the production is done and order is shipped.

We have some good suppliers of Terry & Kitchen articles at Multan.



FAISALABAD Office



KARACHI Office



INTRODUCTION **TEXTILE PROCESS**

PRODUCTION PROCESS



Weaving



Processing



Stitching / Packing



Final Inspection / Shipment



COTON & YARN



RAW COTTON

This step involves harvesting cotton from cotton plants, where the fluffy fibers are collected. The raw cotton is then cleaned to remove any impurities like seeds and leaves. Cotton comes in two seasons first is **June/July Sindh & 2nd is September/October Punjab**



GINNING

The process of separating the cotton fibers from the seeds. This step prepares the cotton for further processing, ensuring only the fibers are used in the next stages.



SPINNING

In spinning, the cleaned cotton fibers are twisted and drawn out to create yarn. This yarn forms the basic thread used in weaving fabric, giving it strength and texture



SIZING & WARPING

SIZING > Applying a protective coating to the yarn to enhance its strength and durability during weaving. **WARPING** > These threads are then looped onto a beam in a precise number and order to ensure the desired construction and quality of the woven fabric

WEAVING



This step transforms the yarn into Raw Fabric with various patterns, Textures or Plain Weaving, Different types of fabrics are weaved of Looms.

- Plain Weave Fabrics 1/1
- Sateen Weave 4/1
- Twill Weave 2/1
- Jacquard with different designs and patterns.
- Dobby with different designs
- Jersey Fabric is on Knitting Machines (diagonal weaving)

There are Five types of Looms, But mainly 3 types are used for Fabric weaving in export.

- | | |
|-------------------|---|
| 1) Power Looms | It is the oldest models, not used anymore for Export quality |
| 2) Auto Loom | Very Commonly used for regular qualities of Export up to 57fils |
| 3) Sulzer Loom | Used for 57fils and up to T-180, 200, 250 Qualities. |
| 4) Air Jet Loom | For Fine quality yarns of 40/s or more. And weaving for Percale and better thread qualities. |
| 5) Water Jet Loom | Most advanced and New Generation Looms. It is used for upto T-1000 qualities and for Microfiber weaving |



Key Factors for Weaving:

- Weaving is an integral part of production
- More than 65% Cost of production is directly related to Weaving
- And More than 50% production time is required for Weaving of fabric.
- Like, if normal order delivery is within 60 days, it means 30 days will be reserved for weaving, and then printing, stitching, inspection etc..
- Once order is confirmed, there is also process of **Sizing & Warping** before we can start Weaving. Beams are prepared according to the number of Yarns required in quality.
- We have to consider the quality, if 76x68 then separate Beams are prepared and if quality is 60x44 then have to prepare separate beams.

Key Factors for Price Evaluation:

- There are roughly 10,000 Auto Looms in Faisalabad, which means supply of looms is Limited, (the same is the behaviors of printing Mills)
- But Demand for Fabric & weaving changes from time to time. Even if we set aside the other factors, still the Demand and Supply play a major role in price fluctuation of Fabric.
- When there are more orders and people looking for more weaving factories, the prices automatically goes high.
- To overcome this problem, we have to divide our buying in 3 categories:
 - 1) Spot / urgent orders Normally delivery required within 50 ~ 60 days
 - 2) Mid Term orders We book for delivery within 3 to 6 months
 - 3) Long Term order Advance booking is done to get better price for more than 6 month deliveries

PROCESSING



Singeing

This process involves passing the fabric over a flame or hot surface to remove surface fibers, making it smoother for printing or dyeing..



Desizing & Bleaching

A Process of fabric cleaning, removing impurities - Physical & Chemical from the Fabric, and improvement in the fabric whiteness. while bleaching lightens the fabric to prepare it for dyeing or printing.



Printing & Dyeing

Pigment / Reactive
Or VAT

This is where colors or patterns are applied to the fabric, either by direct printing techniques or by immersing the fabric in dye.

Printing = Rotary , Panel, Flat Belt & Block Printing

Dyeing = Jigger & Thermosol Continues



Curing & Finishing

This Curing sets the dye or print in the fabric, and finishing involves applying treatments (like softening or wrinkle resistance)

1) **CURING** > Fix colors for durability 2) **FINISHING** to apply Softeners

3) **STENTER** > Fix the required width 4) **CALENDAR** to soften the fabric



Checking & Grading

The fabric is inspected for defects, and then graded based on quality, ensuring it meets standards before it's moved forward for cutting or Final packaging



Cutting

Fabric is forwarded to cutting department after checking.

Then fabric is cut into required sizes and items.

Pillows are mostly Panel cutting.



Stitching

Then pieces are moved to stitching department. Expert Workers prepare and stitch the products very carefully.

Quality Control people always check during the Stitching process



Quality Control

After Stitching Each piece is checked by the Quality Control department of the factory.

Faulty pieces are removed (Stained, Damage Pieces, Size Variation etc....) Our quality Team also inspect the goods during Inline.



Packing

Pieces are then folded in required packing size & shape.

Then Specially trained workers pack the goods with Inlays etc....
Barcodes and Inlay information is checked by our Quality Team.



Cartons Stuffing

Before packing in Export Quality Cartons each piece is checked carefully to make sure that Inlay Card,

Barcodes, stickers are perfectly placed and as per requirements.

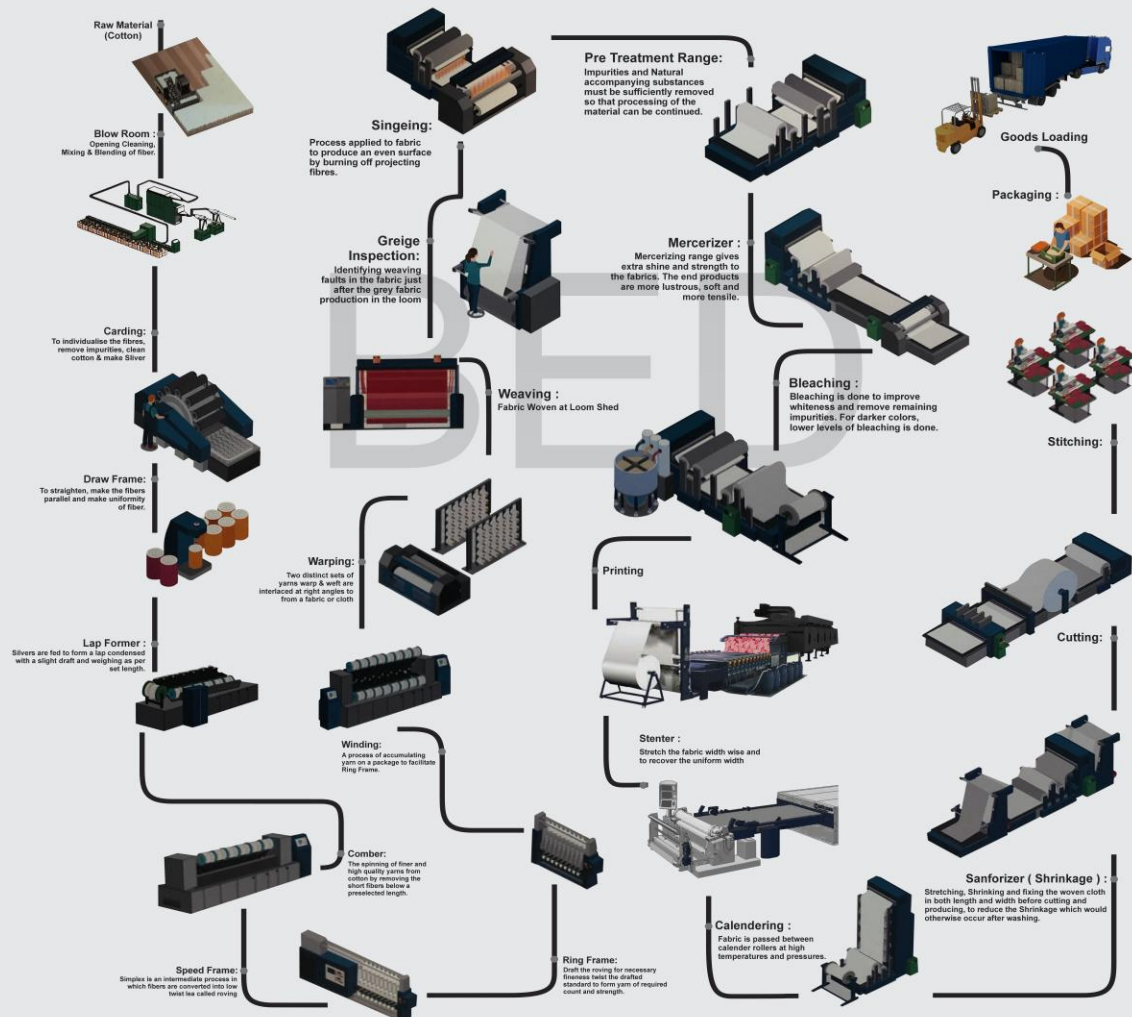
BED & BATH MANUFACTURING PROCESS

1. SPINNING

2. PREPARATORY/WEAVING

3. FABRIC PROCESSING

4. CUT - STITCH - PACK

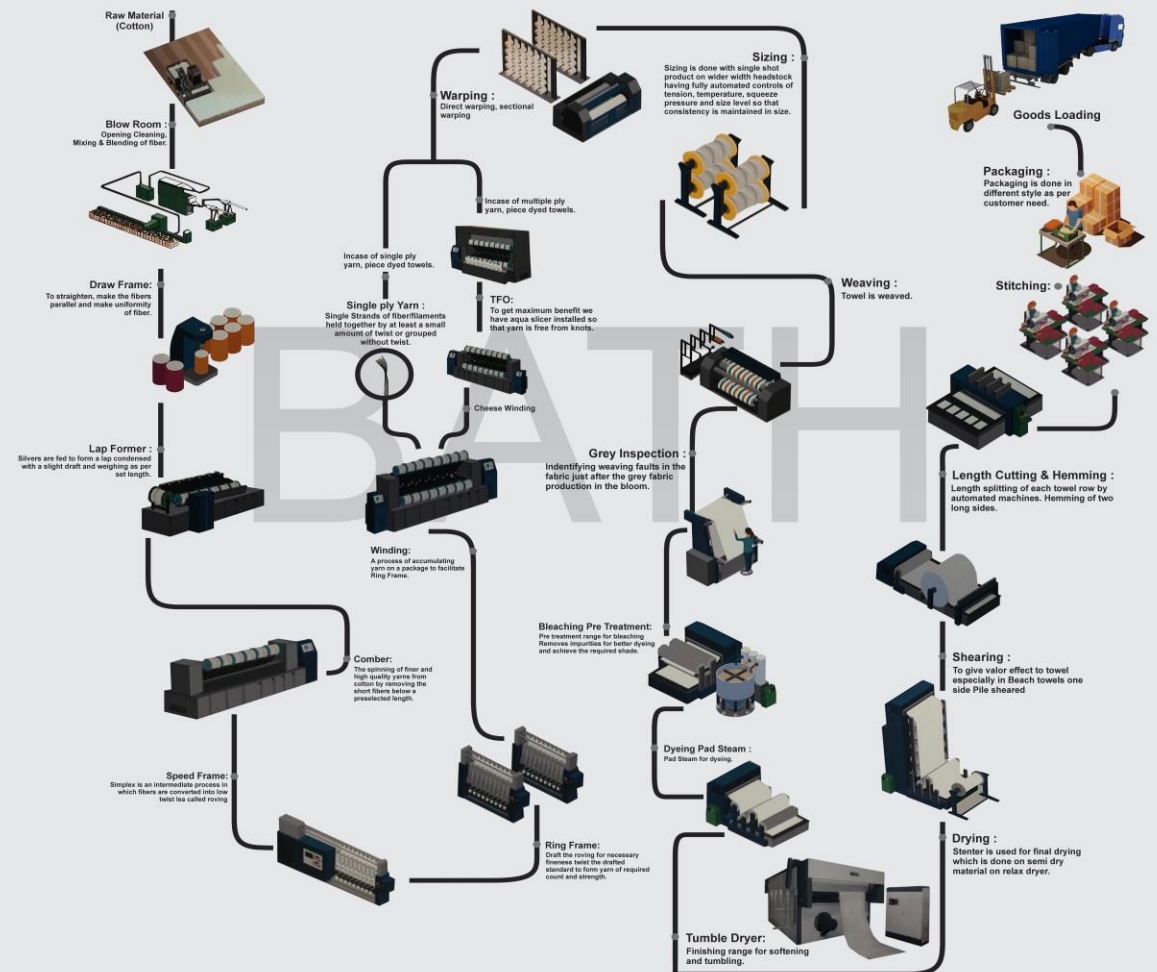


1. SPINNING

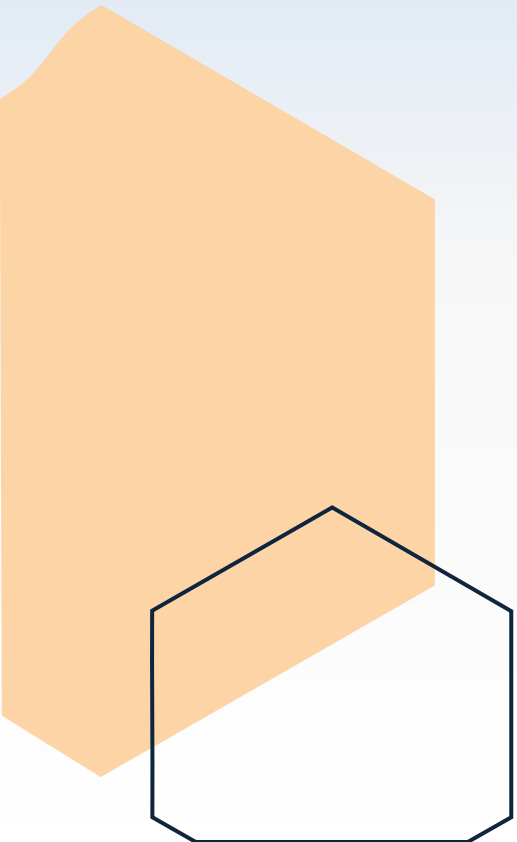
2. PREPARATORY/WEAVING

3. PROCESSING

4. CUT - STITCH - PACK



Office **ORGANIZATION**



OUR WORK FLOW

1 PLACING ORDER

2 STRIKE OFF SAMPLES

3 ASSORTMENT SHEET

4 PACKING SHEET

5 PRODUCTION FOLLOW UP

6 QUALITY CONTROL

7 INLINE INSPECTION

8 FINAL INSPECTION

9 CONTAINER LOADING

10 SHIPMENT ANALYSIS



INQUIRY From Customer

We receive inquiry from Customer with information:

- Quality & Construction
- Nature of Designs or Colors
- Process and SOPs
- Items / Sizes
- Quantity with PCB
- Packaging information
- Special requirement if any
- Buyer / Store information
- Testing Protocols

Flow of INQUIRY

- After receiving inquiry from The Customer, we send the Indent to our shippers for Prices.
- Meanwhile, We also calculate the cost of the required product by ourselves.
- Soon after receiving Prices, we make analysis of Prices and choose the best shipper with best price.
- Those Prices are sent to Customer with possible Shipment date.
- In some cases we receive Targets from Customer and we try our level best to achieve them.



Price ANALYSIS Sheet

- First we calculate the prices by our self and then get prices from Factories and make price analysis.
- Then price is selected on base of 1) price 2) service 3) reliability 4) shipment date
- We are on a level now that the targets we make by our self are almost same what our head office has in their mind.

INDENT:	<u>RELAX ISLAND</u>											
PRICE ANALYSIS												
100% CTN 76x68/30x30 - AUTO			AE		ZAFAR		KAMAL		DAWOOD		MAGNA	
QUILT COVER SET	140*200+63*63+15 cm	1,200	€ 5.00	€ 6,000.00	€ 5.09	€ 6,108.00	€ 5.75	€ 6,900.00	€ 5.30	€ 6,360.00	€ 5.55	€ 6,660.00
QUILT COVER SET	200*200+2X63*63+15 cm	1,325	€ 7.20	€ 9,540.00	€ 7.29	€ 9,659.25	€ 8.15	€ 10,798.75	€ 7.60	€ 10,070.00	€ 7.75	€ 10,268.75
QUILT COVER SET	240*220+2X63*63+15 cm	1,850	€ 8.30	€ 15,355.00	€ 8.40	€ 15,540.00	€ 8.70	€ 16,095.00	€ 9.00	€ 16,650.00	€ 8.90	€ 16,465.00
QUILT COVER SET	260*220+2X63*63+15 cm	1,175	€ 9.45	€ 11,103.75	€ 9.53	€ 11,197.75	€ 9.99	€ 11,738.25	€ 10.25	€ 12,043.75	€ 10.00	€ 11,750.00
		5,550		€ 41,998.75		€ 42,505.00		€ 45,532.00		€ 45,123.75		€ 45,143.75

TODAY PREMIUM (PERCALE)															
100% COTON 130x70/40x40															
ITEMS	QUANTITIES	TARGET/LAST SALE		HAR TEXTILE		MAGNA TEXTILES		KAMAL TEXTILES		DAWOOD		ZAFAR FABRIC		SADAQAT LIMITED	
		@ EURO	VALUE	@ EURO	VALUE	@ EURO	VALUE	@ EURO	VALUE	@ EURO	VALUE	@ EURO	VALUE	@ EURO	VALUE
FITTED SHEET 140x190+25	3390	3.94 €	13,356.60	4.16 €	14,102.40	4.26 €	14,441.40	4.26 €	14,441.40	4.70 €	15,933.00	4.85 €	16,441.50	4.84 €	16,407.60
FITTED SHEET 160x200+25	3210	4.40 €	14,124.00	4.56 €	14,637.60	4.66 €	14,958.60	4.66 €	14,958.60	5.15 €	16,531.50	5.30 €	17,013.00	5.35 €	17,173.50
FITTED SHEET 180x200+25	4500	5.05 €	22,725.00	5.05 €	22,725.00	5.06 €	22,770.00	5.06 €	22,770.00	5.65 €	25,425.00	5.76 €	25,920.00	5.79 €	26,055.00
	11100		€ 50,205.60		€ 51,465.00		€ 52,170.00		€ 52,170.00		€ 57,889.50		€ 59,374.50		€ 59,636.10
				2.51%		3.91%		3.91%		15.30%		18.26%		18.78%	

FINALIZING ORDER & Sales Contract

Order is Finalized once Price & shipment date is negotiated.

We Place the order to Selected Shipper with the consent of our Customer

Finally we receive complete order details from our Customers:

- Assortment,
- Designs,
- Picture Mappings
- Inlays
- Packing information
- Labels etc....

After order confirmation, we get Sales contract from shipper

We review the contract deeply & Forward to customers.

Signed & stamped contract from our valuable client is then sent to Shipper for office record.



Strike off & Photo Shoot Samples

We're excited to announce the recent in-house installation of 2 Digital Plotter machines for Strike offs and sampling.

This addition enhances our efficiency, significantly reducing sample lead times for strike-offs and enabling quicker turnaround for new developments and design creation.

This setup allows us to cut sample timelines from one month to around 5~7 Days to deliver to customer's doorstep. It is helpful to develop samples for photoshoots and display at exhibitions as well.



Advantages of Digital Strike offs

- **Faster Sample:**

Reduces sample timelines from one month to approximately 5~7 days, With the ability to produce samples quickly, you can bring new designs to market faster, to get competitive advantage.

- **Enhanced Control and Flexibility:**

The setup allows quicker adjustments, improved coordination, and control over design, colors and sampling. Any change from Customer can be followed quickly and revise the samples.

- **Versatility:**

It supports new developments, Designs approvals, Colors approvals, Photoshoots, and Trade Fair Displays, making it a multi-functional resource. In house setup allows team to experiment more freely with colors, patterns, and layouts. encouraging creativity and faster design development.

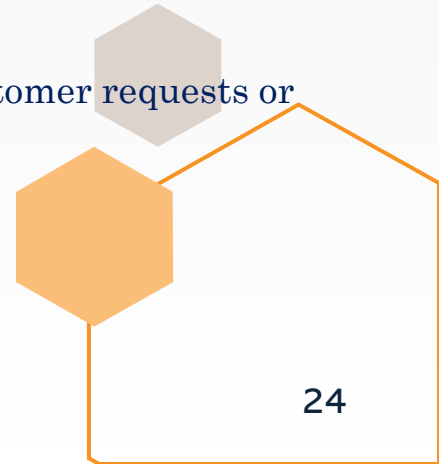
- **Customization with Pantone Matching:**

The ability to match colors as closely as possible with Pantones allows for more tailored results in color-sensitive designs.

- **On-Demand Samples:**

The in-house plotter enables rapid, on-demand sample production, allowing you to respond quickly to customer requests or last-minute design changes without relying on external vendors.

.









STRIKE-OFF PRINTING PROCESS



Design

Receive design files
from customer
Making layouts for approval



Separations

After approval
Making separations
for printing



Checking

After printing we check the
colors, size & direction
fitting



Printing

Print the design
as per program received

Assortment Sheet & Packing Sheet

We Provide a “**Complete Order sheet & Packing Sheet**” including all assortment and packaging information

SOP's are clearly mentioned in the Order sheet for better understanding and to maintain required Quality Standards

First we provide **Assortment Sheet (Order Sheet)** with Assortment and Stitching instructions. So factory can start the printing / processing and then stitching to save time

Once we receive Packing details from our Customers, then we prepare **Packing Sheet**, with all information regarding Inlays, folding, Packing, Labels, Cartons etc..

All major information is provided to shipper in these two important documents so they can follow as per customer requirements.

- Order Information
- Lab Test Requirement
- AQL / Inspection level
- Quantities & Assortment
- SOP (Standard operating Procedure)
- Printing Plan With Direction of Designs and stitching direction
- Design Instructions
- Making of Product
- Placement of Buttons
- Instructions for Piping
- Quilt Cover Opening
- Hand Pass if required
- Washing Label, Special Labels
- Placement of Washing Label
- Packing / Bag / PVC instruction
- Inlay Card & Mapping
- Barcodes, Stickers, Shipping Marks
- Packing Size, Folding size
- Hanger Color /size

"Assortment" Sheet

Page 1 of 8

INSTRUCTION SHEET

M/S: HUDABIA TEXTILE: -

Order No: 24063-LEF

18th December, 2023

Factory Ref: HT-2476

LT CODE: LTAHT2380

BRAND: FANTASIE (B.M)
ORDER TYPE: SP ORDER (NO SHORT QUANTITY ACCEPTABLE)
CONTAINER TYPE: 3X40FT

COMMODITY: PRINTED QUILT COVER SET
ASSORTMENT: SOLID PACKING

SHIPMENT DATE: 25-02-2024 (NO DELAY ACCEPTABLE)

QUALITY REQUIREMENT:

CONSTRUCTION: 100% COTON - 30X30/76X68 – AUTO LOOM

REQUIRED GSM: 115 GSM (NO TOLERANCE)

INSPECTION LEVEL: AQL 2.5/4.0 / LEVEL II (CRITICAL-0)

INSPECTION BY: TODAY HOME PAKISTAN

LAB TEST BY: INTERNAL LAB (COMPOSITION + CONSTRUCTION)

READ CAREFULLY – VERY IMPORTANT

SHIPMENT SAMPLES: -

Sample dispatch: 15-02-2024 (10 DAYS BEFORE SHIPMENT)

Along with Shipment Samples We will send below reports to customer:

- 1- INSPECTION REPORT
- 2- LAB TEST REPORTS (SEE BELOW TEST REQUIRED BY CUSTOMER)

After customer's approval, we will issue CRO

If shipment delayed due to samples refusal or late dispatched,
WE WILL NOT ISSUE THE CRO

QUANTITY TOLERANCE: -

1. LESS QUANTITY & UNASSORTED = NOT ACCEPTABLE (EVEN 99% NOT ACCEPTABLE)
2. EXTRA QUANTITY = ZERO
3. MAXIMUM WE CAN SHIP = 100 %

Page 2 of 8

LAB TEST REQUIRED:

STANDARD	TEST NAME	TOLERANCE
EU Directive 1007/2011 (ISO 1833 ISO 5098)	Fiber labelling	0% when 1 fiber 3% for fiber mix (ex. polycotton)
5	Deviation to advertised size	+/- 5% if TODAY brand +/- 3% if client brand
ISO 105 B02	Colour fastness to light	3/4
ISO 105 C06	Color fastness to washing	Light colors : 4 Medium colors : 3/4 Dark colors : 3 GOTS products : 3/4
ISO 105 D01	Color fastness after dry cleaning (if noted in care label)	Light colors : 4 Medium colors : 3/4 Dark colors : 3
ISO 105 E04	Color fastness to perspiration	3/4
ISO 105 X12	Colour fastness to rubbing	Dry rubbing : 4 Wet rubbing : 3
ISO 12952-1	Fire behavior (only bedding products with filling)	Pass
ISO 3801	Surface density (mass per unit area)	+/- 5%
ISO 6330	Dimensional stability after washing (washing & drying)	Woven : +/- 5% Jersey : +/- 8%
ISO 7211-2 ISO 7211-5	Construction and yarn count	+/- 2%
CEN/TS 14494 OR XP G08-015	Presence of PCP (pentachlorophenol)	< 5 ppm
NF EN 14184-1 NF EN 14184-2	Presence of formaldehyde	< 20 ppm (baby items) < 75 ppm (children, junior and adults items)
NF EN 14362-1 & 3	Detection of azo colorants	Pass
ISO 3071	Ph	4.0 < pH < 7.5

SOP - PIGMENT 40°

	LIGHT	MEDIUM	DARK
RUBBING (DRY)	4	3-4	3-4
RUBBING (WET)	4	3-4	3-4
ANTI PILLING	4		
OEKO-TEX	YES		
BSCI	YES		
AZO FREE	YES (FREE)		
Formaldehyde Free	YES (FREE)		
Chlorite Free	YES		
1) change in shade staining on acetate, cotton, nylon, polyester, acrylic, wool			
2) Fabric Ph should be neutral .PH=6.5-7			
3) Reactive dyes have good perspiration fastness with rating 4.			

Page 3 of 8

TOTAL ORDER QUANTITY

QUANTITY FOR CONTAINER 1 PO 2023025813:

ITEM/SIZE	DESIGN NAME	QUANTITY	SETS PER CARTON	CARTON
1*QC 140x200 cm 1*Pillow 63x63+15 cm	MYOSOTIS	1260	6	210
TOTAL		1,260		210

ITEM/SIZE	DESIGN NAME	QUANTITY	SETS PER CARTON	CARTON
1*QC 200x200 cm 2*Pillow 63x63+15 cm	BLOOM	1200	6	200
TOTAL		1,200		200

ITEM/SIZE	DESIGN NAME	QUANTITY	SETS PER CARTON	CARTON
1*QC 240x220 cm 2*Pillow 63x63+15 cm	MYOSOTIS	1200	6	200
1*QC 240x220 cm 2*Pillow 63x63+15 cm	CAMELIA	1200	6	200
1*QC 240x220 cm 2*Pillow 63x63+15 cm	ACHILLE	1200	6	200
1*QC 240x220 cm 2*Pillow 63x63+15 cm	CAMOMILLE	1500	6	250
1*QC 240x220 cm 2*Pillow 63x63+15 cm	FREESIA	1200	6	200
TOTAL		6,300		1050

ITEM/SIZE	DESIGN NAME	QUANTITY	SETS PER CARTON	CARTON
1*QC 260X240 cm 2*Pillow 63x63+15 cm	FREESIA	1200	6	200
1*QC 260X240 cm 2*Pillow 63x63+15 cm	CAMOMILLE	1200	6	200
TOTAL		2,400		400

"Assortment" Sheet

Page 6 of 8

INSTRUCTIONS FOR PROCESSING:

1. PRINTING MUST BE DONE IN THE PRESENCE OF OUR Q.C
2. FINISHING & COLOR MATCHING MUST BE DONE IN PRESENCE OF OUR Q.C.
3. FINISH MUST BE SOFT FILLED AND HEAVY.
4. **GSM SHOULD BE 115. LESS GSM IS NOT ACCEPTABLE.**

COLOR MATCHING & FINISH SAMPLES:

- 1- SAMPLES ARE ALONG WITH INSTRUCTION SHEET
 - a) SP ORDER = MATCHING WITH FABRIC SWATCHES.
- 2- IF SAMPLES ARE NOT ATTACHED WITH INSTRUCTION SHEET PLEASE CONTACT TO OUR OFFICE MR SAAD(0321, 8666109)MR.MASKEEN(0321,1118847), MR. LUQMAN (0321-2397847)

COLOR MATCHING: -

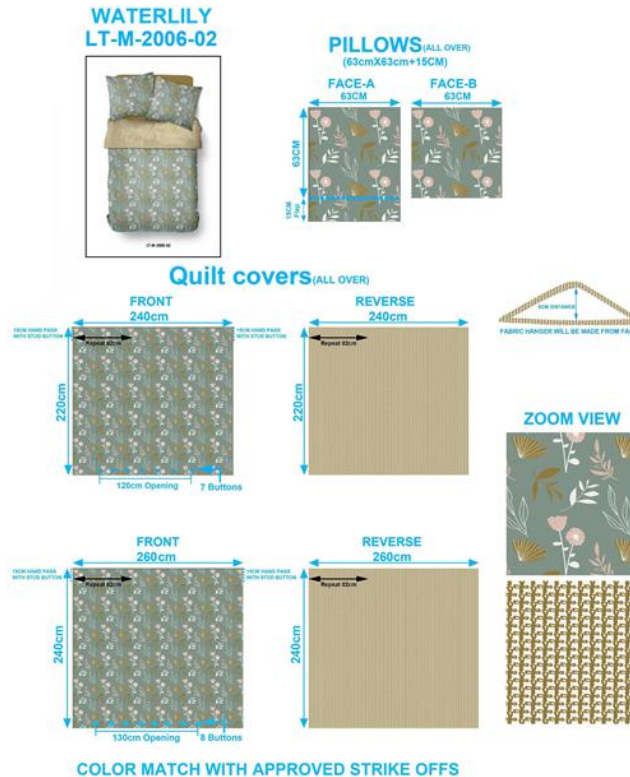
COLOR MATCHING WILL BE DONE WITH APPROVED FABRIC SWATCHES.

LAYOUT/PRINTING PLAN ACHILLE: -



Page 7 of 8

LAYOUT/PRINTING PLAN WATERLILY: -



STITCHING INSTRUCTION:

- 1- THREAD SHOULD BE MATCHED WITH COLOR OF GROUND OF DESIGN.

Page 8 of 8

STITCHING MACHINE SHOULD BE MAINTAINED PROPER TO AVOID OIL STAIN. ITS VERY IMPORTANT

NOTES FOR MAKE UP OF QUILT COVERS: -

QUILT COVER			
WIDTH = 140 CM	WIDTH = 200 CM	WIDTH = 240 CM	WIDTH = 260 CM
LENGTH = 200 CM	LENGTH = 200 CM	LENGTH = 220 CM	LENGTH = 240 CM
OPENING = 70 CM	OPENING = 100 CM	OPENING = 120 CM	OPENING = 130 CM
BUTTONS = 5 KAAJ	BUTTONS = 6 KAAJ	BUTTONS = 7 KAAJ	BUTTONS = 8 KAAJ
15 CM HAND PASS WITH STUD BUTTON			

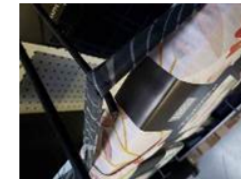
PILLOW COVERS: -

PILLOW
WIDTH = 63 CM
LENGTH = 63 CM
FLAP = 15 cm

- 1- ALL PILLOWS TO BE MADE AS PER INSTRUCTIONS GIVEN ABOVE IN LAYOUTS.
- 2- FINISHED SIZE OF PILLOW IS 63X63+15 CM.
- 3- FLAP OF PILLOW WILL BE 15 CM. NO SHORT FLAP IS ACCEPTABLE.

FABRIC HANGER: -

1. FABRIC HANGER WILL BE MADE FROM FACE B OF QUILT COVER.
2. FABRIC HANGER HEIGHT MUST BE 3 CM.
3. FABRIC HANGER WILL HAVE 2 PIECES OF PLASTIC WITH A SPACE OF 1 CM BETWEEN BOTH.
4. ARRANGE HANGER STRIKE OFF FIRST & GET APPROVAL FROM OUR QC & OFFICE.



PREPARED BY:

CHECKED BY:

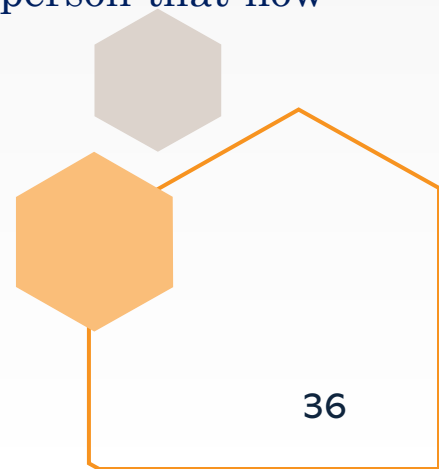
Time & Action Plan (T&A)

ORDER #	24246
FACTORY	
SHIPPER REFERENCE	DE 656 K
BRAND :	MOKA
SHIP DATE:	30-May-24

ORDER NATURE:	SP - URGENT	YES
	REGULAR - URGENT	

SR	JOB DESCRIPTION	DAYS	BEFORE / AFTER	ON DATE	JOB to be DONE	JOB DONE DATE	(+ / -) Quality Control REMARKS
1	DESIGN CD OR COLOR SHADE CARD	45	BEFORE	SHIPMENT DATE	15-Apr-24		
2	S/OFF PROG Given Dt	1	AFTER	RCV OF DESIGNS	16-Apr-24		
3	STRIKE OFF DESPATCHED	15	AFTER	S/OFF Progame	1-May-24		
4	S/OFF APPROVAL Dt	7	AFTER	S/OFF Dispatch	8-May-24		
5	GREY COMPLETION	35	BEFORE	SHIPMENT DATE	25-Apr-24		
6	GREY GSM - CONSTRUCTION - COMPOSITION REPORT	30	BEFORE	SHIPMENT DATE	30-Apr-24		
7	ASSORTMENT ORDER SHEET + PRINTING PLAN/LAYOUT	45	BEFORE	SHIPMENT DATE	15-Apr-24		
8	WASHING LABEL	30	BEFORE	SHIPMENT DATE	30-Apr-24		
9	PRINTING STARTED	28	BEFORE	SHIPMENT DATE	2-May-24		
10	INLAYS + ACCESS RECIVED	30	BEFORE	SHIPMENT DATE	30-Apr-24		
11	PACKING INSTRUCTION SHEET	30	BEFORE	SHIPMENT DATE	30-Apr-24		
12	FABRIC SENT TO AE FOR DOMESTIC WASH	20	BEFORE	SHIPMENT DATE	10-May-24		
13	LAB TEST - PROCESSING	15	BEFORE	SHIPMENT DATE	15-May-24		
14	AZO & FORMALDEHYD	15	BEFORE	SHIPMENT DATE	15-May-24		
15	SHIPMENT SAMPLE + PICTUERS	10	BEFORE	SHIPMENT DATE	20-May-24		
16	SHIPMENT SAMPLE REPORT + PICTUER	10	BEFORE	SHIPMENT DATE	20-May-24		
17	OFFICE COUNTER SAMPLES AE	5	BEFORE	SHIPMENT DATE	25-May-24		
18	CRO RECEIVED	6	BEFORE	SHIPMENT DATE	24-May-24		
19	FINAL INSPECTION	3	BEFORE	SHIPMENT DATE	27-May-24		
20	LOADING PICTURES SEND	1	AFTER	SHIPMENT DATE	31-May-24		
21	CARTON SIGN PICTURES	1	AFTER	SHIPMENT DATE	31-May-24		
22	PRODUCTION PICTURES	10	BEFORE	SHIPMENT DATE	20-May-24		
23	INSPECTION + FAULT PICTURES	1	AFTER	SHIPMENT DATE	31-May-24		

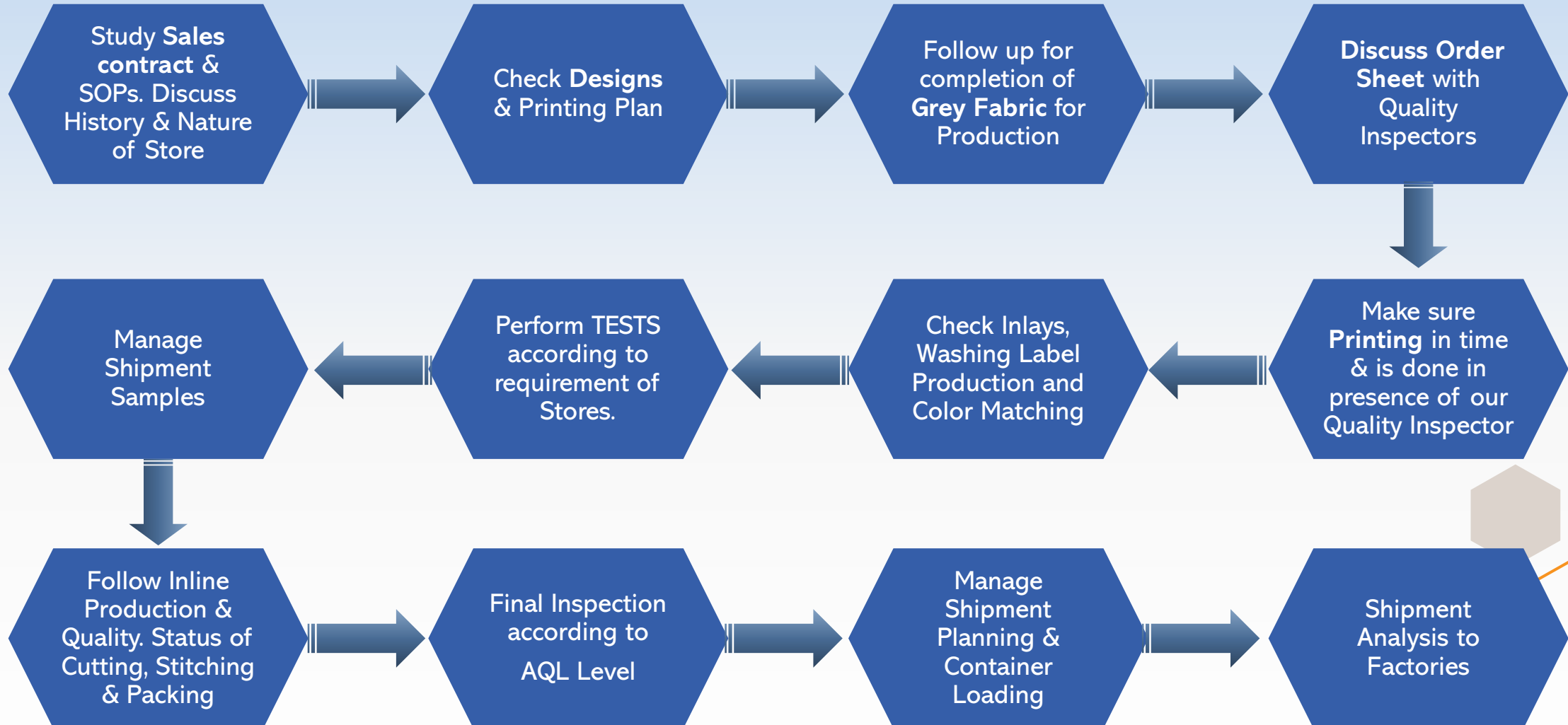
- For each order, Jobs & Duties are assigned to each person in Office.
- Everyone is Responsible to complete his job within the time period agreed
- Concerned Persons from office will communicate with Client about the Inlays, Accessories, Assortment, Designs to avoid unnecessary delay in shipment
- Same way, Concerned persons will communicate with the Shippers to complete the jobs in time.
- This T & A is Linked to Online Software. It generates Alerts and send email to all concerned persons about their Pending Jobs.
- It will also determine the Efficiency of the each office person that how much he is doing his jobs in time.



PRODUCTION Checklist

Our office has two major departments first is **SALES** & second is **PRODUCTION**

We have a Dedicated Team in Production & Quality Department,



INLINE INSPECTION

01

Grey Fabric

02

During Processing

03

At Folding

04

During Cutting

05

During Stitching

06

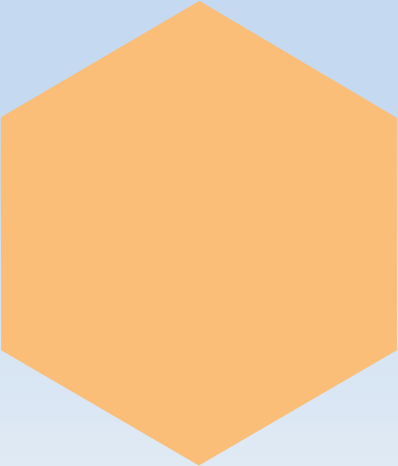
During Packing



“Final Inspection”

- ☐ Fabric Quality & Construction
- ☐ GSM & Finishing of Fabric
- ☐ Washing & Rubbing checked at office before cutting
- ☐ Sizes of Different Articles
- ☐ Stitching & Making Style
- ☐ Design Directions
- ☐ Color Matching / Variation
- ☐ Elastic, Drop, Thread
- ☐ Openings & Flaps
- ☐ Packing Size & Style
- ☐ PVC & Hanger Quality
- ☐ Inlay Cards
- ☐ Barcodes & Tags
- ☐ Assortment (PCB & SPCB)
- ☐ Shipping Marks
- ☐ Carton Quality
- ☐ Loading in Container with Sequence
- ☐ Lock & Seal the Container in presence.





FOUR Step Inspection

❖ Visual-

- ❖ This step involves checking for any visible defects. Such As colors, design, accessories, fabric flaws (e.g., holes, snags), uneven stitching, Packing size, proper labeling and ensure the product meets the specified design and aesthetic standards, ensuring it is visually appealing and meets customer expectations

❖ Functional-

- ❖ Functional checks ensure that the textile product serves its intended purpose. For example, zippers & buttons are checked. and seams are checked for durability. If the product has features like water resistance, wrinkle resistance, these should be tested to verify.

❖ Safety-

- ❖ Safety checks are essential, especially for items that may come into contact with skin or be used by children. We have to check there is no safety issues (Needles, sharp edges, small washing stone, easy to wear and comfortable etc.....)

❖ Cleanliness-

- ❖ Cleanliness involves checking for stains, dirt, dust, or any foreign particles that could affect the product's quality or hygiene. Ensuring cleanliness also involves verifying that no loose threads or tags are left, which could make the product look unfinished or poorly made

AQL Acceptable Quality Level

AQL Chart is being used to select the sample size

Quality Control Staff decides either the shipment is Pass or Fail after reviewing the Major & Minor Faults as per AQL Chart

For EU Customers requirements are:

- a. AQL 1.5 or 2.5 Level II For Major Faults
- a. AQL 4.0 Level II For Minor Faults

We ensure strict packing and Carton stuffing.

Sample Size Code Letters

Lot or Batch Size	Special Inspection Levels				General Inspection Levels		
	S-1	S-2	S-3	S-4	I	II	III
2 to 8	A	A	A	A	A	A	B
9 to 15	A	A	A	A	A	B	C
16 to 25	A	A	B	B	B	C	D
26 to 50	A	B	B	C	C	D	E
51 to 90	B	B	C	C	C	E	F
91 to 150	B	B	C	D	D	F	G
151 to 280	B	C	D	E	E	G	H
281 to 500	B	C	D	E	F	H	J
501 to 1,200	C	C	E	F	G	J	K
1,201 to 3,200	C	D	E	G	H	K	L
3,201 to 10,000	C	D	F	G	J	L	M
10,001 to 35,000	C	D	F	H	K	M	N
35,001 to 150,000	D	E	G	J	L	N	P
150,001 to 500,000	D	E	G	J	M	P	Q
500,001 and over	D	E	H	K	N	Q	R

TABLE II: SINGLE SAMPLING PLANS FOR NORMAL INSPECTION

ACCEPTABLE QUALITY LEVELS (NORMAL INSPECTION)

LETTER	SAMPLE SIZE	0.65		1.0		1.5		2.5		4.0		6.5	
		AC	RE	AC	RE	AC	RE	AC	RE	AC	RE	AC	RE
A	2	0	1	0	1	0	1	0	1	0	1	0	1
B	3	0	1	0	1	0	1	0	1	0	1	0	1
C	5	0	1	0	1	0	1	0	1	0	1	1	2
D	8	0	1	0	1	0	1	0	1	1	2	1	2
E	13	0	1	0	1	0	1	1	2	1	2	2	3
F	20	0	1	0	1	1	2	1	2	2	3	3	4
G	32	0	1	1	2	1	2	2	3	3	4	5	6
H	50	1	2	1	2	2	3	3	4	5	6	7	8
J	80	1	2	2	3	3	4	5	6	7	8	10	11
K	125	2	3	3	4	5	6	7	8	10	11	14	15
L	200	3	4	5	6	7	8	10	11	14	15	21	22
M	315	5	6	7	8	10	11	14	15	21	22	21	22
N	500	7	8	10	11	14	15	21	22	21	22	21	22
P	800	10	11	14	15	21	22	21	22	21	22	21	22
Q	1250	14	15	21	22	21	22	21	22	21	22	21	21
R	2000	21	22	21	22	21	22	21	22	21	22	21	21

AC=ACCEPTANCE NUMBER

RE=REJECTION NUMBER

Final Inspection **Reports**

MADE UPS INSPECTION

MEASUREMENT CONTROL CHART

AE REF: 24508 BRAND: BGM V DATE: 22-10-24
SHIPPER: ~~DRUGS~~ EXPORT.

AQL: _____ LEVEL: _____ MAJOR: _____ MINOR: _____

AE REF: 24508 BRAND: B8M V SHIPPER: Durand Export DATE: 22-10-2024

ORDERED: 100% Cellulose
QUALITY: 100% Cellulose

CONSTRUCTION: (30 x 30) (76 x 60) 17 x 24

REQ GSM: 110 - 115 FINDING GSM: 100, 1107 106

ITEM/SIZE: FITTED SHEET, 90x190, 140x170, 140x200, 160x200, 180x200, 200x200, 200x220, 200x240, 200x260, 200x280, 200x300, 200x320, 200x340, 200x360, 200x380, 200x400, 200x420, 200x440, 200x460, 200x480, 200x500, 200x520, 200x540, 200x560, 200x580, 200x600, 200x620, 200x640, 200x660, 200x680, 200x700, 200x720, 200x740, 200x760, 200x780, 200x800, 200x820, 200x840, 200x860, 200x880, 200x900, 200x920, 200x940, 200x960, 200x980, 200x1000, 200x1020, 200x1040, 200x1060, 200x1080, 200x1100, 200x1120, 200x1140, 200x1160, 200x1180, 200x1200, 200x1220, 200x1240, 200x1260, 200x1280, 200x1300, 200x1320, 200x1340, 200x1360, 200x1380, 200x1400, 200x1420, 200x1440, 200x1460, 200x1480, 200x1500, 200x1520, 200x1540, 200x1560, 200x1580, 200x1600, 200x1620, 200x1640, 200x1660, 200x1680, 200x1700, 200x1720, 200x1740, 200x1760, 200x1780, 200x1800, 200x1820, 200x1840, 200x1860, 200x1880, 200x1900, 200x1920, 200x1940, 200x1960, 200x1980, 200x2000, 200x2020, 200x2040, 200x2060, 200x2080, 200x2100, 200x2120, 200x2140, 200x2160, 200x2180, 200x2200, 200x2220, 200x2240, 200x2260, 200x2280, 200x2300, 200x2320, 200x2340, 200x2360, 200x2380, 200x2400, 200x2420, 200x2440, 200x2460, 200x2480, 200x2500, 200x2520, 200x2540, 200x2560, 200x2580, 200x2600, 200x2620, 200x2640, 200x2660, 200x2680, 200x2700, 200x2720, 200x2740, 200x2760, 200x2780, 200x2800, 200x2820, 200x2840, 200x2860, 200x2880, 200x2900, 200x2920, 200x2940, 200x2960, 200x2980, 200x3000, 200x3020, 200x3040, 200x3060, 200x3080, 200x3100, 200x3120, 200x3140, 200x3160, 200x3180, 200x3200, 200x3220, 200x3240, 200x3260, 200x3280, 200x3300, 200x3320, 200x3340, 200x3360, 200x3380, 200x3400, 200x3420, 200x3440, 200x3460, 200x3480, 200x3500, 200x3520, 200x3540, 200x3560, 200x3580, 200x3600, 200x3620, 200x3640, 200x3660, 200x3680, 200x3700, 200x3720, 200x3740, 200x3760, 200x3780, 200x3800, 200x3820, 200x3840, 200x3860, 200x3880, 200x3900, 200x3920, 200x3940, 200x3960, 200x3980, 200x4000, 200x4020, 200x4040, 200x4060, 200x4080, 200x4100, 200x4120, 200x4140, 200x4160, 200x4180, 200x4200, 200x4220, 200x4240, 200x4260, 200x4280, 200x4300, 200x4320, 200x4340, 200x4360, 200x4380, 200x4400, 200x4420, 200x4440, 200x4460, 200x4480, 200x4500, 200x4520, 200x4540, 200x4560, 200x4580, 200x4600, 200x4620, 200x4640, 200x4660, 200x4680, 200x4700, 200x4720, 200x4740, 200x4760, 200x4780, 200x4800, 200x4820, 200x4840, 200x4860, 200x4880, 200x4900, 200x4920, 200x4940, 200x4960, 200x4980, 200x5000, 200x5020, 200x5040, 200x5060, 200x5080, 200x5100, 200x5120, 200x5140, 200x5160, 200x5180, 200x5200, 200x5220, 200x5240, 200x5260, 200x5280, 200x5300, 200x5320, 200x5340, 200x5360, 200x5380, 200x5400, 200x5420, 200x5440, 200x5460, 200x5480, 200x5500, 200x5520, 200x5540, 200x5560, 200x5580, 200x5600, 200x5620, 200x5640, 200x5660, 200x5680, 200x5700, 200x5720, 200x5740, 200x5760, 200x5780, 200x5800, 200x5820, 200x5840, 200x5860, 200x5880, 200x5900, 200x5920, 200x5940, 200x5960, 200x5980, 200x6000, 200x6020, 200x6040, 200x6060, 200x6080, 200x6100, 200x6120, 200x6140, 200x6160, 200x6180, 200x6200, 200x6220, 200x6240, 200x6260, 200x6280, 200x6300, 200x6320, 200x6340, 200x6360, 200x6380, 200x6400, 200x6420, 200x6440, 200x6460, 200x6480, 200x6500, 200x6520, 200x6540, 200x6560, 200x6580, 200x6600, 200x6620, 200x6640, 200x6660, 200x6680, 200x6700, 200x6720, 200x6740, 200x6760, 200x6780, 200x6800, 200x6820, 200x6840, 200x6860, 200x6880, 200x6900, 200x6920, 200x6940, 200x6960, 200x6980, 200x7000, 200x7020, 200x7040, 200x7060, 200x7080, 200x7100, 200x7120, 200x7140, 200x7160, 200x7180, 200x7200, 200x7220, 200x7240, 200x7260, 200x7280, 200x7300, 200x7320, 200x7340, 200x7360, 200x7380, 200x7400, 200x7420, 200x7440, 200x7460, 200x7480, 200x7500, 200x7520, 200x7540, 200x7560, 200x7580, 200x7600, 200x7620, 200x7640, 200x7660, 200x7680, 200x7700, 200x7720, 200x7740, 200x7760, 200x7780, 200x7800, 200x7820, 200x7840, 200x7860, 200x7880, 200x7900, 200x7920, 200x7940, 200x7960, 200x7980, 200x8000, 200x8020, 200x8040, 200x8060, 200x8080, 200x8100, 200x8120, 200x8140, 200x8160, 200x8180, 200x8200, 200x8220, 200x8240, 200x8260, 200x8280, 200x8300, 200x8320, 200x834

TOTAL SETS/PCS: TOTAL CARTONS: 3/5

14800 4250 SAMPLE SIZE: 30
25140 14 MINOR: 21

AQL: <u>25/9.0</u>		LEVEL: <u>II</u>	MAJOR: <u>11</u>	MINOR: <u>1</u>
			UNITS FAILURE	TOTAL MIN

	FAULT DESCRIPTION	MAJOR FAULTS	TOTAL MAJOR	MINOR FAULTS	TOTAL MINOR	CRITICAL
1	DUST MARK			1	01	
2	POLYSIEF TAPR	1	01			
3	UNCUT THREA			1+1	03	
4	BROKEN STITCH	1+1	02			
5	POOR STITCH	1	01			
6	OPEN SEAM	1	01			
7	WAVING FOLDS	1	01			
8	CUT DAMAGE	1	01			
9	DOUBLE STITCH			1+1	02	
10	PCEAT			1+1	02	
11	POOR KEEWORK			1+1	02	
12	ONE STITCH	1	01			
13	PLY TAKN			1	01	
14						
15						
16						
17						
18						
19						
20						
	TOTAL		08		11	

NOTES:

Final inspection is done as per
and per ACL.

PREPARED BY:

G.M

CEO

PREPARED BY:

SUPPLIER:

VISUAL CONFORMITY

Inspection Criteria		Conformity	
Conditions Conformity			
Weather / Atmosphere	Sunny	Conform ☐	Not conform ☐
Light Source / Status	Tube Light	Conform ☐	Not conform ☐
Inspection Tables	Good	Conform ☐	Not conform ☐
Cleanliness	Good	Conform ☐	Not conform ☐
Style Conformity			
Carton Stacking	Where House	Conform ☐	Not conform ☐
Cartons Assortment	Solid	Conform ☐	Not conform ☐
Product presentation	Good	Conform ☐	Not conform ☐
Hanger Placement	N/R	Conform ☐	Not conform ☐
Hanger Direction	N/R	Conform ☐	Not conform ☐
Wrinkles in Packing	1'	Conform ☐	Not conform ☐
Packing Size	14x27 / 14.5x27	Conform ☐	Not conform ☐
Folding Style	V-SHAP	Conform ☐	Not conform ☐
Inlay Card Colors	As per Specs	Conform ☐	Not conform ☐
Size Sticker	Pasted on Front Side Carton	Conform ☐	Not conform ☐
Barcode	Print on inlay card	Conform ☐	Not conform ☐
Gazette	As per Specs	Conform ☐	Not conform ☐
Washing Label	As per Specs	Conform ☐	Not conform ☐
Design Direction	As per Specs	Conform ☐	Not conform ☐
Print Registration	As per Specs	Conform ☐	Not conform ☐
Hand feel	Good + Soft	Conform ☐	Not conform ☐
Hand Pass	N/R	Conform ☐	Not conform ☐
SPI (stitch per Inch)	75/1	Conform ☐	Not conform ☐
Material Conformity			
Cartons Quality and Size	5 Ply As per Specs	Conform ☐	Not conform ☐
Poly bag Quality and Size	N/R	Conform ☐	Not conform ☐
Stamp on Poly bag	N/R	Conform ☐	Not conform ☐
Inlay Card Quality	Auto GSM Good Quality	Conform ☐	Not conform ☐
Color Conformity			
Shade Variation within Cartons	Minor Shade	Conform ☐	Not conform ☐
Warm Water Wash	Yes	Conform ☐	Not conform ☐
Dry Rubbing on White	Minor Colour Bleed	Conform ☐	Not conform ☐
Design Colors	As per Specs	Conform ☐	Not conform ☐
Washing Label Colors	White Ground Black Text	Conform ☐	Not conform ☐
Product Conformity			

Remarks/ Reservation

Container INSPECTION

Before we start loading of goods in container, we check the empty container carefully. Making sure it is not damaged, there is no hole or smell of any kind. If so, we will ask to change the container.



CONTAINER INSPETCION REPORT		ISO 9001:2015		
Order Name		Supplier		
Shipper Ref.		AE Ref No.		
LT Code		Inspection Date		
Container Number		Container Size		
Quality Controller Name				
		RESULTS		Remarks
Undercarriage Check	Support Beams	PASS	FAIL	
Door Check	Bolts	PASS	FAIL	
	Locking Mechanism	PASS	FAIL	
	Plates or Repairs	PASS	FAIL	
Left Side Check	Repairs to Structural Beams	PASS	FAIL	
	Repairs on Walls	PASS	FAIL	
Right Side Check	Repairs to Structural Beams	PASS	FAIL	
	Repairs on Walls	PASS	FAIL	
Front Wall Check	Blocks and Vents are Visible?	PASS	FAIL	
	Repairs on Walls	PASS	FAIL	
Inside Floor Check	Flat and Even	PASS	FAIL	
	Repairs	PASS	FAIL	
Ceilling Roof Check	Holes	PASS	FAIL	
	Repairs	PASS	FAIL	
		PASS	FAIL	
Cleanliness/ Dirt / Stains Check	Is the Contianer Clean from inside?	PASS	FAIL	
	Rust	PASS	FAIL	
	Algae	PASS	FAIL	
	Insects or Pest	PASS	FAIL	
Container Dry Check	Is the Container Dry?	PASS	FAIL	
Smell / Odour Check	Any Bad Smell in Container?	PASS	FAIL	
Watertightness Check	Any Hole or Leakage source in Container?	PASS	FAIL	
Safety Check	Any Sharp Object that can Harm the Product	PASS	FAIL	
Moisture Check	Check Moisture inside Contianer	PASS	FAIL	
Remarks				
Overall Condition				

Container **LOADING**

Our quality Control Team carefully check the goods during loading, Assortment, Quantity, Cartons Quality, Loading sequence and number of cartons are checked during the loading process. 2 safety nets are placed in a 20 Ft and 3 safety nets in a 40 HC. Container is locked and sealed in presence of our Quality Team



Shipping **ADVICE** & Loading **PICTURES**

After the shipment, we send shipping advice to customer with Loading Pictures

SHIPPING ADVICE

TO: **Maison Lefebvre**

Date: **01 Nov 2024**

M/S: **Albarka Fabrics (PVT) Ltd**

PLEASE FIND THE DETAIL OF SHIPMENT AS UNDER:

1.	OUR REF #:	24512	
2.	BRAND NAME:	Reassort Distri	
3.	L/C #:	L18L24268I000180	
4.	SHIPPED VALUE:	\$42372.15	
5.	SHIPPING LINE:	MSC	
6.	CONTAINER #:	TRHU8802824	
7.	SAMPLE DISPATCH DATE:	21-10-2024	SAMPLE APPROVAL DATE:
8.	VESSEL NAME:	MSC RANIA	VOYAGE: IP445A
9.	SHIPPED DATE:	26 Oct 2024	CUTOFF: 04 Nov 2024
10.	E.T.D FROM KARACHI:	06 Nov 2024	E.T.A.: 25 Nov 2024
11.	Item	Qty	Value
	Fitted Sheet	12450.00	\$42372.15
12.	GROSS WEIGHT(KGS):	8371	
13.	NET WEIGHT(KGS):	5722	

CONTAINER LOADING

Fournisseur /ALBARKA

DATE 1-11-2024

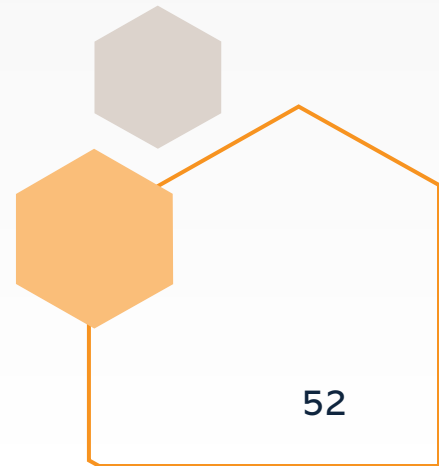
N° CONTAINER	ETD	ETA
TRHU8802824		
		
		
		
		

ONLINE Data System

We were using Excel Sheets to follow and observe the status of all running and future orders.

We have developed an ONLINE software to optimize and organize in a better way.

- ☐ New Online system help us to Observe each and every step of order.
- ☐ It reminds us our daily tasks by sending ALERTS via EMAIL
- ☐ It ensure the Online Data availability 24/7 always & everywhere
- ☐ Easy access to Order details
- ☐ Online availability of Prices, designs, colors, Documents etc...
- ☐ Complete Data at one place
- ☐ It eliminates errors of manual system
- ☐ Daily system generated Consolidated report.
- ☐ We can make Several Analysis reports.



DASHBOARD



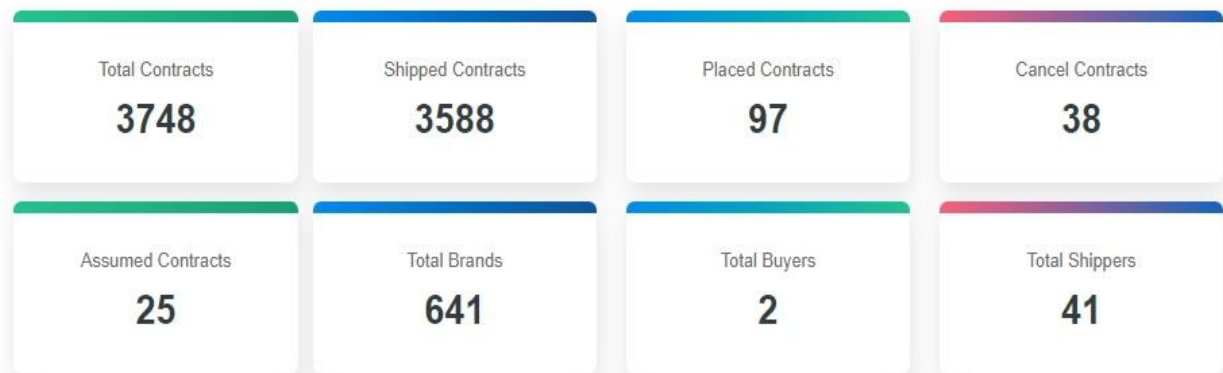
Bilal Tirmizi ▾

Home / Employees / Dashboard



- Dashboard
- CEO Reports
- Shipment Calendar
- Contract Management
- Contract Reports
- Debit Note
- Payroll
- Task Management
- Staff Performance
- Quotation
- Analysis
- Backup Data
- Configuration

Dashboard



My Alert List

TILL TODAY TODAY TOMORROW THIS WEAK NEXT WEAK ALL ALERTS

Search:

Sr	Check List Name	Contract No	Shipper Ref	LT NO	Buyer Ref	Date	Action
No data available in table							

Showing 0 to 0 of 0 entries

Last 7 Days Contracts

LAST 7 DAYS

Search:

Sr.	No	Status	Shipper Ref	Buyers	Brand	Shipper	Shipment Date	Checker
1	24620	Placed	AB-415	Maison Lefebvre	Continente	Albarka Fabrics (PVT) Ltd	2024-12-31	
2	24623	Placed	AB-417	Maison Lefebvre	Continente	Albarka Fabrics (PVT) Ltd	2024-12-31	
3	24624	Placed	AB-418	Maison Lefebvre	Continente	Albarka Fabrics (PVT) Ltd	2024-12-31	
4	24626	Placed	AJ-529	Maison Lefebvre	Noumea Dom Tom	Magna Textiles	2024-12-15	

Trainings & Certifications

SGS
Trained



SEDEX
Certified



ISO
9001-2015





THANK YOU

TRUST, EFFICIENCY & TRANSPARENCY